2006-2010



AMERICAN CAR CRAFT INSTRUCTIONS

HHR Fog Light Trim Part #422017



PARTS INCLUDED:

2- Stainless Fog Light Inserts 2-15" of 1/4" Chrome Molding 1-Pack of Adhesive Promoter 1-Tube of Adhesive Promoter

Your new bezel inserts have been designed to fit nicely into the fog light opening. The shape and contour match the physical surface area HOWEVER it will be necessary to hand form the overall fit to achieve a nice contoured gapless installation. Because these inserts are constructed of a thin gauge stainless, shaping them will be very easy.

- 1. Thoroughly clean the opening with alcohol to remove any wax, road grime, and dirt. Then swipe the entire area to be mounted once with the adhesive promoter packet provided.
- 2. Place the insert into the opening. You will notice that the bezel will need to be shaped in certain areas to conform to the basic shape of the opening. The stainless insert is very thin and will conform to your adjustments. This will take a little time to get them just right so BE patient. You will notice that the factory fog lights have a plastic frame surrounding the light and that the new bezels will fit in between the surround and the opening. When fitting, the inserts start by placing them into this small gap. This will expose just where the inserts will need to be adjusted. Make these adjustments by hand a little at a time until you have achieved the shape of the opening without forcing the insert to conform. A properly shaped insert will look installed (before the liner is removed) when placed in position after adjustments have been completed. It is important to know that the process of shaping the bezels in this way will ensure that the inserts will stay in position and that they will not pop out of shape long term. So, the more time you invest into the shaping of the part the better the installation will be.
- 3. Once you have achieved a nice contoured fit you can now begin to permanently install the part by peeling the red release liner from the attachment tape on the back of the inserts. Smear a little rubbing alcohol directly to the attachment tape. (Doing this will temporarily remove the aggressive tack of the attachment tape and allow you to place the bezels in position). Allow the alcohol to evaporate after a few minutes, once the alcohol has evaporated simply apply pressure to the inserts to set in place.

4. Now that the main parts of the inserts have been installed prepare the outer rim of the fog light opening by scrubbing it with alcohol then swiping it with the adhesive promoter tube. You have been supplied with two lengths of chrome trim. Use this trim to cap the gap between the new inserts and the fog light opening edge. Begin by snipping one end of the trim so that it will match the start point of the opening. Peel the red release liner from the back of the trim and set it onto the painted surface in such a way as to cap the metal. Work your way around the opposite side then snip the end to match the angle of the opening. Press firmly along the entire length to set.

Do not get wet for 24 hrs.

Thank you and enjoy your purchase!

If any questions occur during installation, please contact
AMERICAN CAR CRAFT
18924 SAKERA ROAD-HUDSON FLORIDA 34667
Phone # 727-861-1500 Fax # 727-861-1520
www.americancarcraft.com

AMERICAN CAR CRAFT INSTRUCTIONS How to Use Your 3M Adhesive Promoter Tube

1. Hold the tube with your thumb and forefinger as shown.



2. Apply pressure with your thumb until you hear a "pop" sound.



- 3. Shake the tube back and forth a couple times to get the promoter to flow through the felt tip.
- **4.** Apply to product mounting surface as instructed in the product instructions.

If you need further instruction, below is a link to a video on our YouTube channel.

Type it into your browser exactly as it is below.

https://youtu.be/vhXVOhBrfN8