



AMERICAN CAR CRAFT INSTRUCTIONS

DESCRIPTION C5 POLISHED DELUXE HEADLIGHT BUCKETS PART #033072



Parts Included:

- 2-Stainless Headlight Bucket Covers
- 4-1 ¼" Long Washer Head Type Screws
- 4-3/4" GM Threaded Washer Head Type Screws

Introduction: Installation instructions for the application of the C5 deluxe headlight buckets. This new headlight bucket has been designed to wrap around the side as well as the back side closing in an unsightly area. The covers come to you flat and **must** be manually shaped by hand.

Liner Information: Your new accessories will come to you with a protective surface liner. Leave this liner in place until the installation is complete to prevent finger prints and or possible scratches during installation.

1. The first step will be to open the hood. Place some masking tape to the edge of your hood as well as the headlights top hat to protect the paint as you are shaping the new covers. Remove the large black cap located on the side of the factory headlight bucket. NOTE: The factory headlight bucket stays in place for this installation and this large cap will not be reused.
2. Place the correct cover in place to the side of the factory bucket and then roll the new cover so that you match the shape of the inside corner of the headlights top hat. Shape the new cover so that it does **not** wrap around the headlight motor. A properly shaped cover will **not** touch the headlight motor at all and can be achieved by gently and patiently forming the new cover until it is shaped just right.
3. Once you have achieved a nice contoured shape remove the two factory screws on the side of the headlight as well as the two in the back of the headlight. NOTE: These screws will not be reused. You have been supplied with four 1 ¼" long washer head type screws and four ¾" Gm threaded washer head

type screws. Remove the protective liner from the new cover and then simply set the new cover and align the holes at the side of the headlight and snug these down. Be careful not to over tighten these screws as this will cause an unsightly warp in the new panel. Just snug will work fine. Once you have the two side screws set place the two longer screws in place at the back two holes and line up the screw with the two holes and snug these down as well. A properly installed cover will conform nicely around the headlight and allow proper up and down function. It should also have sufficient clearances on the headlight motor as to not allow any binding against the headlight motor.

If you have any questions please call American Car Craft.

Thank you!

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