



**AMERICAN CAR CRAFT INSTRUCTIONS**

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**C6 CORVETTE STAINLESS BILLET STYLE TAILLIGHT COVERS**

**PART# 042129** patent pending

**PARTS INCLUDED:**

- 4-Stainless Taillight Covers
- 4-Black-Out Vinyl
- 2-Tubes of Adhesive Promoter
- 4- 3/8" x 22" Attachment Molding
- 1-REPLACEMENT KIT contains: 1-strip of molding, 1-length of attachment tape and 1-pack of adhesive promoter.

**VERY IMPORTANT!! PLEASE READ ENTIRE INSTRUCTIONS BEFORE BEGINNING THIS INSTALLATION!!**

1. The first step will be to thoroughly scrub clean the entire front surface of the factory taillight lens with rubbing alcohol to remove any and all road grime and dirt.
2. The next step will be to position the vinyl overlay and get yourself acquainted with their intended position. You should also get a good idea about how they will mount. This vinyl will mount dry.
3. Now that you have a good idea on how these will fit simply peel the back release liner and then carefully position the vinyl at one end and work your way to the other end of the taillight. Make sure that the vinyl is nice and strait and even from side to side. Using your forefinger or thumb press the vinyl to the taillight lens as you gradually lay it down making sure not to create any air bubble along the way. If you do create an air bubble gently pull the vinyl back up a little and re press the vinyl down and continue until you have completely set the vinyl to the taillight.
4. You have been provided with a small white hard squeegee. Do not use this squeegee to set the face of the vinyl but only to set the outer edges to the lens finishing the installation. Simply perform the same procedure for all four taillights.

5. Now clean each of the taillight openings first with rubbing alcohol to remove any dirt and wax. Then swipe the painted area closest to the lens with one of the adhesive promoter tubes provided.
6. You have been supplied with four lengths of molding. Starting at the left or right side of the lens tab at the top of each light place this molding directly to the painted surface, as you pull the release liner from the back of the molding, working your way around to the opposite side pressing firmly to set. Trim away any excess molding. PLEASE NOTE: Make sure that the molding attaches to the painted surface and that it rest against the taillight lens. This strip of molding creates a bondable surface for the new covers to attach to.
7. Now that all four taillights have been fitted with the attachable molding, swipe all four molding strips with the second pack of adhesive promoter provided. Carefully (DO NOT SCRATCH YOUR PAINT!! you may elect to put some masking tape on your painted surface area) set each taillight cover in place and check the overall shape. Although the new covers come to you preformed it will be necessary to hand form each cover so that it matches the placement of the molding at both sides ONLY without forcing it. It should lay flat to the left and right sides of your molding attachment strip only NOT TO THE TOP OR BOTTOM. This can easily be done by gently shaping each cover with both hands horizontally until the desired shape is accomplished.
8. Once you are satisfied with the fit of each lens simply peel the red liner from the back of the cover and carefully place each cover into position making sure that your lines are all equally placed horizontally (SEE PICTURE) pressing firmly at the sides ONLY. Doing this will set your new covers to the molding strip installed earlier. NOTE: Although the back of your covers are fully taped they are designed to mount to the left and right side of the molding strip ONLY! DO NOT ATTEMPT TO PUSH IN THE CENTERS or the top and bottom of the lens as this will distort the final installation!
9. REPLACEMENT KIT INCLUDED: We have provided you with a replacement kit should you ever need to change one of your light bulbs use this kit to reinstall your lens cover!

If any questions occur during installation please contact American Car Craft at 727 861-1500. Thank you and enjoy your purchase!

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