



5th Brake Light Grille Polished Billet Style

1997-2004



AMERICAN CAR CRAFT INSTRUCTION

C5 Corvette 5th Brake Light Billet Bezel Part #032041



PARTS INCLUDED:

- 1-Stainless Brake Light Bezel
- 1-Adhesive Promoter Tube

1. Thoroughly clean the surface of the factory brake light lens with alcohol to remove all dirt and wax. Test the surface by applying a strip of masking tape to see if the surface has been cleaned enough to achieve a tack. If the masking tape sticks, then swipe the lens with the adhesive promoter provided. **WARNING:** Some factory lenses have been found to react to the adhesive promoter and may leave an ashy finish. To avoid this, try to apply the adhesive promoter only to the thin area to be mounted with the bezel and not to the main body of the lens. Or if you can be very certain that you have removed the entire surface contaminants you can then mount the new light bezel without using the adhesive promoter if you prefer. Before you permanently attach the bezel, it is important to shape the new bezel by hand so that it exactly matches the shape of the factory lens without having to force the bezel to set flat. **NOTE:** If you consider that metal will **NOT** bend itself out of shape then you can expect that if you install a nicely shaped bezel conformed to the factory lens that it will remain in place and not lift off the factory lens over time or from being exposed to the elements.
2. Now that you have a nicely shaped bezel simply remove the release liner from the back of the new bezel and carefully set the bezel in position. Press the bezel firmly along its entire length to set. Do not get wet for 24 hours.

Thank you and enjoy your purchase!

**If any questions occur during installation, please contact
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AMERICAN CAR CRAFT INSTRUCTIONS

How to Use Your 3M Adhesive Promoter Tube

1. Hold the tube with your thumb and forefinger as shown.



2. Apply pressure with your thumb until you hear a “pop” sound.



3. Shake the tube back and forth a couple times to get the promoter to flow through the felt tip.
4. Apply to product mounting surface as instructed in the product instructions.

**If you need further instruction, below is a link to a video on our YouTube channel.
Type it into your browser exactly as it is below.**

<https://youtu.be/vhXVOhBrfN8>