



**AMERICAN CAR CRAFT INSTRUCTIONS**

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**C6 STAINLESS SIDE SPEARS**

**PART#042048**



**PARTS INCLUDED:**

**6-Stainless Spears**

**2-Adhesive Promoter Packs**

**2-OPTIONAL Lengths of Chrome Trim**

**Paper Template**

1. The first step to a successful installation is to prepare the surface first with soap and water to remove any road grime and dirt. Then scrub the area to be mounted with household rubbing alcohol. After the entire area is thoroughly cleaned swipe the area with one of the adhesive promoter packs provided.
- 2.

3. You have been provided with a paper template for the suggested position of each spear. Cut the template along the lines indicated. Place the template along the fenders edge so that it lines up with the very bottom of the vent hole. You will see that the three cutouts created will evenly and correctly position each of the spears. The spears are marked starting from top to bottom 1P, 2P and 3P for passenger side and 1D, 2D and 3D for the driver's side. Before you begin permanent installation set each spear into place to get acquainted with its position. Each spear tip is designed to fit into the vent hole and to just touch the vent grille. **NOTE: THEY ARE NOT DESIGNED TO HAVE FULL CONTACT WITH THE SIDE VENTS** as this will create an unsightly gap between the fender and the spear.
4. Once you have a good idea of the spears position simply peel and stick all three spears into place. Press firmly to set a nice bond. Do not get wet for 24 hours.
5. Remove the template and repeat steps 1-3 for the opposite side.
6. You have been supplied with two lengths of chrome trim (Optional) This trim has been supplied to be placed at the outer edge of the vent opening to add a nice finished appearance. Simply clean the vent ridge with household rubbing alcohol then swipe with the adhesive promoter provided. Once preparation is complete simply peel the red release liner from the precut trim and set in place. Pressing firmly to set.

If any questions occur during installation please call  
American Car Craft at 727-861-1500.

Thank you and enjoy your purchase!

**AMERICAN CAR CRAFT**  
**18924 SAKERA RD HUDSON FL 34667**  
**Phone: 727 861-1500      Fax: 727 861-1520**  
[www.americancarcraft.com](http://www.americancarcraft.com)