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**AMERICAN CAR CRAFT INSTRUCTIONS**  
**C6 CORVETTE ZO6 PERFORATED SIDE VENT GRILLES**  
**PART#042054**



**PARTS INCLUDED:**

- 2-Perforated Stainless Vent Grilles
- 2-Adhesive Promoter Packs
- 2-Brackets Z06 VENTS ONLY

These new grilles offer a unique and custom look to your C-6 and have been designed as a one piece part for easy installation.

1. The best way to gain clearance to do this installation although it is not absolutely necessary is to jack up the car on the side you are working on. In doing this you will be lowering the wheel out of the wheel well thusly creating plenty of room to work. Set a jack stand in place for safety. You will notice that there are several plastic retainers fastening the black inner wheel well to the fender. Remove the retainers and then separate the liner from the fender. Once this is done reach in further to detach the inner vent shield by forcing it away from the fender by hand. This liner is fastened with a small square of double faced tape and will not be harmed from the detachment. In fact after installation is complete you will simply press it back into position.

2. Now that you have created access to the vent hole itself the next step will be to prepare two areas for attachment. Using a paper towel scrub the two inner sides of the vent hole with alcohol to remove any road grime or dirt. Then wipe away any residue with a fresh paper towel. Once this is done swipe the areas with the adhesive promoter provided. NOTE: This promoter is NOT a cleaning agent. Do not use it to clean the surfaces. It is a BONDING agent that will insure the grilles attachment long term.
  
3. Although your new grilles come to you pre shaped it WILL be necessary to further shape each grille by hand in order to achieve a nice contoured fit. You may need to set the grilles in position with every adjustment several time before you get them just right so BE patient. In this process you will also be training yourself how to place the grilles for the peel and stick installation.
  
4. Once you have achieved a nice contoured fit simply peel the red release liner from the grille completely and then carefully set the grille in position. Press the attachment tape to the fender on the inside as you apply pressure with you fingers from the outside of the fender to create a nice bond. Once you have set the grille simply press the inner fender back in place and then reassemble the fender liner to complete the installation. INSTALLATION FOR Z06: The Z06 fender has a wider shape to it. This shape will cause a space between the outer grille tab and the inner wall of the fender so no direct contact will occur at this point. You have been provided with an additional bracket to be installed directly to the fender wall and up against the grille this will secure the grille and will prevent it from being able to be pushed back into the vent hole once the bracket has been mounted.

**If any questions occur during installation please  
contact American Car Craft at 727-861-1500.**

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