2014-2016



## **AMERICAN CAR CRAFT INSTRUCTIONS**

## C7 Corvette Exhaust Port Filler Panel Stock Perforated Part #052011



## **PARTS INCLUDED:**

1-Main Upper Filler Panel

1-Lower Filler Panel Insert

2-3/4" M6 Flanged Head Replacement Bolts

2-Chrome Bolt Caps

**Liner info:** Your new accessories will come to you with a protective surface liner. Leave this liner in place until the installation is complete to prevent fingerprints and/or possible scratches during installation. This liner is required to remain on the part until you are instructed to remove it.

- 1. The first step for this installation will be to protect the surface area of the exhaust port opening. Apply masking tape to the upper side of the opening. Since the new panel will need to be forced over the exhaust tips & through the opening this masking tape will ensure that no scratches will occur during that procedure. Then scrub clean the lower area of the opening to remove any road grime & dirt. This will allow a nice & easy installation of the kits lower section.
- 2. Remove the two 10mm bolts at the top of the opening. (Note: these bolts will not be reused) Place the upper section over the exhaust tips & then slide the unit back and allow the bottom edge to swing down. You will also need to push & manipulate the bumper cover around a little to allow the new cover to slip into its intended position.
- 3. Remove the protective liner. Then using a 10MM nut driver install the two ¾" M6 flange head bolts provided & attach the new cover. Do not over tighten these bolts as this will distort the stainless. Then using your nut driver, tap the two chrome bolt head covers over the bolts to give the bolts a nice finished look.
- **4.** The last step will be to install the kits lower section. Simply remove the protective liner & set the lower section into position under the exhaust tips. Once you have familiarized yourself with this lower sections intended position, simply remove the red release liner & then carefully position the piece nice & tight to the upper section. Press along the lower section of this part to set the piece to the car, finishing the installation.

## Thank you and enjoy your purchase!

If any questions occur during installation, please contact AMERICAN CAR CRAFT
18924 SAKERA ROAD-HUDSON FLORIDA 34667
Phone # 727-861-1500 Fax # 727-861-1520

www.americancarcraft.com