

Dodge Ram 1500/SRT10 Front Bumper Cap Part# 342003



PARTS INCLUDED: 1-Stainless Front Bumper Cap 1-Adhesive Promoter Pack

Your new cover comes to you with a protective liner. Do not remove liner until installation is complete.

- 1. Lift the hood. Clean the top of your front bumper first with soap and water to remove any and all dirt. Then scrub the area to be mounted with household rubbing alcohol to remove any and all waxes. Swipe the area once with the adhesive promoter provided.
- 2. Your new bumper cap comes to you preformed however it WILL be necessary to hand form this part so that it conforms to the contour of the factory bumper exactly! (Before you remove the red liner you want this part to lie flat to your bumper as if it was installed with no areas of the new cap sticking up). Simply lay the part in position and gently form the piece by hand until all gaps are eliminated. This part is made of a thin metal and it will conform to your adjustments. When done correctly this part will just lay in position without any gaps as if it was installed.
- **3.** Once you have achieved the correct flat contoured shape make a small mark on the center of the part and the center of your factory bumper. This mark will help you align the part where it needs to be as you prepare to permanently adhere it to the bumper.
- 4. Turn the cover over and slice a line at the center mark from front to back on the red release liner. Pull the liner off just a little on both sides of your center mark and force it to lie towards the front of the cover. Doing this will create a pull tab for you to use as you set the cover in place. Position the cover so that it is nice and even to both sides making sure it is centered to your mark. Then starting on one side pull the liner slowly and allow the cover to set to the bumper making sure it is lining up properly as you go. As you

approach the curved area you matched earlier, be sure to press firmly into the roll of the factory bumper to achieve a nice contoured fit. Do the same for the opposite side. Press firmly on the entire length to form a nice permanent bond.

5. Remove the protective liner. Do not get wet for 24 hours.

Thank you and enjoy your purchase!

If any questions occur during installation please contact AMERICAN CAR CRAFT 18924 SAKERA ROAD-HUDSON FLORIDA 34667 Phone # 727-861-1500 Fax # 727-861-1520 www.americancarcraft.com