



AMERICAN CAR CRAFT INSTRUCTIONS

**HHR BRUSHED STAINLESS LOWER FRONT BUMPER INSERT
PART#422007**



PARTS INCLUDED:

- 1-Stainless Brushed Bumper Insert
- 1-Adhesive Promoter Packet
- 1-Adhesive Promoter Tube
- 1-Length of 1/8" Chrome Trim

Your new insert comes to you with a protective line. Do not remove until the end of the installation.

Your new lower bumper insert is a unique restyling accessory designed to resurface the lower opening just below the factory bumper transforming the cars frontal appearance into a nice looking custom with that OE style. It is easy to install in just a few simple steps.

1. Thoroughly clean the lower area of the bumper opening with soap and water first to remove any road grime and dirt. Then scrub vigorously with rubbing alcohol, after the area has been thoroughly cleaned swipe the area once with the adhesive promoter packet provided.
2. **IMPORTANT:** Although your new insert comes to you pre shaped it **WILL** be necessary to further tweak the shape in order to perfectly match the opening. Place the insert in place to get acquainted with how to set it in and also to see just where the insert will need to be shaped. The metal is very thin and will conform to your adjustments. This step is **VERY CRITICAL** to insure that the new unit will stay in shape and in place long term so take you time to shape the part to the car until you achieve a nice contoured fit without forcing it. A properly shaped part is one that will **LOOK** installed with **NO** gaps and lay in position by itself. Once you have achieved this you can now permanently begin installation.
3. Peel a small amount of the red release liner front the back of the part and fold it forward in such a way as to be able to pull it off after you have reinserted the stainless cover. Insert the part and make sure it lines up nicely to the front edge. With the unit in place pull the red release liner out completely and then set the part to the opening by pressing firmly into place.
4. You have been supplied with a length of chrome trim. This trim is to be place directly to the painted surface tight up against the new part to close the space between the part and paint. Clean with alcohol then swipe once with the adhesive promoter tube. Peel a small length of the red release liner from the back of the trim and set in place at one end. Pressing firmly run the trim along the entire length as you pull the liner until you reach the opposite side then cut away any access trim and set the end. Remove the protective liner.

Note: EXTRA CARE must be taken when cleaning your stainless trim. It is a good idea to lightly dust your trim with a clean soft cloth first in order to prevent any particles from scratching it. Then wipe (using a new clean soft cloth) with a good quality streak free glass cleaner.

**If any questions occur during installation please contact American Car Craft @
727-861-1500.**

Thank you and enjoy your purchase!

**AMERICAN CAR CRAFT
18924 SAKERA RD HUDSON FL 34667
Phone: 727 861-1500 Fax: 727 861-1520
www.americancarcraft.com**