



AMERICAN CAR CRAFT INSTRUCTIONS

Hummer H2 4pc Front Door Guards Brushed

PART #491006 Patent Pending



Parts Included:

- 2-Brushed Door Guards
- 2-Lengths of Chrome Molding,
- 2-Tape Test Strips
- 1-Abrasive Pad
- 2-Adhesive Promoter Packs

**YOUR DOOR GUARDS COME TO YOU WITH A PROTECTIVE LINER
DO NOT REMOVE PROTECTIVE LINER UNTIL STEP 7.**

!!!!!!VERY IMPORTANT!!!!!!

**PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING YOUR
INSTALLATION! YOU MUST FOLLOW THESE INSTRUCTIONS EXACTLY OR
YOUR NEW PANELS MAY NOT ADHERE.**

1. **BEFORE YOU BEGIN YOU MUST FIRST PREP THE DOOR PANEL IN ORDER TO ALLOW ADHESION!!!!.** You can do this by scrubbing the entire area first with household isopropyl alcohol. **Then closely follow the procedures outlined in the following steps!!!!**
2. **If your door panels have been treated with armor-all or silicone coatings, installation will NOT work unless these treatments have been REMOVED with special chemicals! Household Isopropyl alcohol alone WILL NOT remove it. NOTE: Some doors have been treated at the dealerships and the factory before you purchased the car. So to be extra safe we suggest that you please refer to the SPECIAL PREPARATION INSTRUCTIONS enclosed. We can not be responsible for panels' not sticking due to improper door preparation!**
3. **NOTE: YOU HAVE BEEN PROVIDED WITH 1 (or 2) SMALL ABRASIVE PADS AND 2 (or 4) TEST STRIPS ONE FOR EACH DOOR.**
4. Apply a strip of masking tape along the door panel above the contour to protect it. Lightly scuff the door panel along the entire perimeter to be mounted and wipe off any and all shavings. This step will produce a raw surface. Once this is done swipe the entire perimeter with the **adhesive promoter (provided)**. Allow a few seconds to dry. Use one of the test strips provided to test tackiness of the door panel area to be mounted. If all the procedures from the SPECIAL PREPARATION INSTRUCTIONS have been performed properly your test strip **will** stick. If it does not stick perform the entire preparation again until it does. **DON'T ATTEMPT TO INSTALL YOUR DOOR GUARDS UNTIL YOUR TEST STRIPS ADHERE PROPERLY.**

Installation errors are NOT manufacturing defects and parts CANNOT be returned due to improper installation.

5. Before you remove the red liner for permanent attachment place the door guard into position and check the fit. **Please refer to the pictures at the end of these instructions.** Make note of its position.
6. Remove the red liner (**be sure not to touch the adhesive**) and carefully reposition the door guard, press firmly on the panel to set.
7. Once your panel has been properly installed remove the protective liner. You have been provided with a length of chrome trim. This trim is designed to cap the front two door guards for a nice finished look. Using

the adhesive promoter (provided) swipe the very top edge of the door pocket all the way across and allow to dry for a few seconds. Take one length of molding and begin at one side of the door pocket by pulling the red release liner from the edge of the trim while applying the trim to the top of the door pocket rim. Firmly pressing to set as you pull the red liner along all the way to the opposite end. Trim away any excess. **TECH NOTE:** In order to have the trim conform nicely to the corners you may want to pre-bend the trim so that it takes the shape of the corner without forcing. Once this is done firmly press into position to set.

8. Then repeat above steps for the other door or doors.

Note: Care must be taken when cleaning your door guards. It is a good idea to lightly dust your door guards with a clean soft cloth first in order to prevent any particles from scratching them. Then wipe (using a new clean soft cloth) with a good quality streak free glass cleaner.



If any questions or problems occur during installation, please contact American Car Craft at 727-861-1500.

Thank You and Enjoy Your Purchase!

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