



Speaker Bezels Chrome Molding Front Standard 4

Door 2pc

2001-2005



711037

AMERICAN CAR CRAFT INSTRUCTIONS

PT Cruiser Chrome Front Speaker Bezels

Part# 711037



PARTS INCLUDED:

2-18" of 1/4" Chrome Molding

1-Tube Promoter

1. Before you begin it is necessary to prep both speaker bezel areas by first cleaning any loose dirt with soap and water, then scrub with household isopropyl alcohol. **NOTE:** If these areas have been treated with armor all or any such surface protector; installation will NOT work unless these treatments have first been removed using special chemicals. **PLEASE REFER TO THE SPECIAL PREPARATION INSTRUCTION SHEET ENCLOSED.** We cannot be responsible for kits not sticking due to improper preparation!
2. Once the outer bezels have been properly cleaned apply the adhesive promoter (provided) to bezel area and allow it to dry for a few seconds. You have been provided with attachment tape test strips. Use one of these to test the tack. If it seems to stick well, then you can proceed with your installation. If you cannot get the test tape to stick please refer to the special preparation instruction sheet and repeat those procedures.
3. Starting at the bottom of both speakers apply your new chrome trim by pulling the red liner from the attachment tape as you insert the trim around the speaker bezel ridge progressing around to your starting point. Your new trim is cut to fit however sometimes the trim may be stretched a little too much as to create an overlap. If this happens simply cut the trim with a straight razor blade to a tight seem. **(BE CAREFUL NOT TO CUT INTO YOUR DOOR PANEL)** Press firmly to set.

!!Installation errors are NOT manufacturing defects and parts CANNOT be returned due to improper installation!!

SPECIAL PREPARATION INSTRUCTIONS

In many situations, door panels become saturated with silicone chemical such as Armor- all, from repeated applications. Although this makes the door surface look nice these chemicals become embedded into the ABS plastic of your door panels or dashboard. These treatments must first be removed in order to prepare your surfaces to be bonded to.

This removal can take some doing in most cases, the best way we have found to remove these treatments is to apply several different solvents to break down these chemicals. Please follow the steps below:

STEP 1. First, scrub your area to be applied with a 511-SOLUTION. This solution can be made from:

5-parts warm water

1-part regular household ammonia

1-part plain liquid dish detergents

Use several cloths and change them frequently so that you will be removing the silicone instead of just pushing it around.

STEP 2. Next, you will need to scrub the area to be applied with the small abrasive pad provided. Then remove all shavings with household rubbing alcohol by forcibly scrubbing the area then immediately wiping off the wet alcohol with a clean paper towel. Be careful to only do this procedure to the area that you will be applying your new accessory to.

STEP 3. Repeat step two again, only this time, use household acetone instead of the rubbing alcohol. After you complete the acetone treatment your surface area should look dry and ashy looking. NOTE: If this ashy look is apparent to any area that your new accessory does not cover once you have completed your installation you can simply apply armor all to the area once again and it will disappear.

STEP 4. Finally treat the area once more with lacquer thinner or enamel reducer until a white ashy appearance becomes evident. REMEMBER: If this ashy look is apparent to any area that your new accessory does not cover once you have completed your installation you can simply apply armor all to the area once again and it will disappear.

NOTE: YOU MAY HAVE TO REPEAT ALL THESE PROCESSES SEVERAL TIMES DEPENDING ON THE LEVEL OF SATURATION ON YOUR SURFACE.

STEP 5. Once you have completed these steps you can then apply a single thin swipe of the adhesive promoter provided with your accessory. This will achieve a nice bondable surface to ensure a permanent installation. Now refer to your instructions and use the test strips provided.

Thank you and enjoy your purchase!

If any questions occur during installation, please contact

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AMERICAN CAR CRAFT INSTRUCTIONS

How to Use Your 3M Adhesive Promoter Tube

1. Hold the tube with your thumb and forefinger as shown.



2. Apply pressure with your thumb until you hear a “pop” sound.



3. Shake the tube back and forth a couple times to get the promoter to flow through the felt tip.
4. Apply to product mounting surface as instructed in the product instructions.

**If you need further instruction, below is a link to a video on our YouTube channel.
Type it into your browser exactly as it is below.**

<https://youtu.be/vhXVOhBrfN8>